CELL:- A335 CELL NAME:- Oil Pump Assly KAIZEN THEME: To reduce rework due to gear shaft O/D oversize. COUNTERMEASURE:- 1)Diameter of Circlip pressing tool should be change as similar to shaft dia. (6.00-0.004/-0.019) 2) Inner Dia. of Circlip pressing tool. (6.58mm) to be modified (5.996) Before WHY - WHY ANALYSIS:- Why1:- Circlip damage during dismantling . why2:- Assembly rework for gear shaft OD o/s Why3:- No arresting mechanism for shaft O/D in assembly process. ROOT CAUSE: No poka MACHINE / STAGE: - Circlip fitment OPERATION:- Pressing MACHINE / STAGE: - Circlip fitment OPERATION:- Pressing OPERATION:- Pressing DIAM: Diam. Pressing MACHINE / STAGE: - Circlip fitment OPERATION:- Pressing DIAM: Diam. Pressing BENCHMARK 61 no's TARGET 0 no KAIZEN START 27.03.20.16 KAIZEN FINISH 21.04.20.15 TEAM MEMBERS: Amit Dhage.Mohan In Nitin sutar In Process WHAT TO DO: Point is added in daily check sheet HOW TO DO: Inspection FREQUENCY - Daily In Process	ADVIK P15	TPM CIRCLE NO :- 01 TPM CIRCLE NAME: Oil Pun	np LC	OSS NO. / STEP	KK	QM					DM		KAIZE	IN IDEAS	HEET		
IDEA :- Provide Pokayoke.	CELL:- A335 CEL	DEPT :- ASSEMBLY SHOP NAME:- Oil Pump Assly	RESULT AREA P Q A C MACHINE / STAGE :- Circlip Fitment							D OPEI	S M						
Before WHY - WHY ANALYSIS:- Why1:- Circlip damage during dismantling. why2:- Assembly rework for gear shaft OD o/s Why3:- No arresting mechanism for shaft O/D in assembly process. Why4:-No Poka In Process RESULT:- WHAT TO DO: Point is added in daily check sheet HOW TO DO: Inspection FREQUENCY - Daily	O/D oversize. Problem present status :- Circlip damage during dismantling due to Shaft OD O/S component found			IDEA:- Provide Pokayoke. COUNTERMEASURE:- 1)Diameter of Circlip pressing tool should be change as similar to shaft dia. (6.00-0.004/-0.019) 2) Inner Dia. of Circlip pressing tool.(6.58mm) to be							BENCHMARK 61 no's TARGET 0 no KAIZEN START 27.03.2016 KAIZEN FINISH 21.04.2015 TEAM MEMBERS: Amit Dhage.Mohan Kain sutar BENEFITS:- 1) Avoid may happen customer						
why2:- Assembly rework for gear shaft OD o/s Why3:- No arresting mechanism for shaft O/D in assembly process. Why4:-No Poka In Process ROOT CAUSE: No poka	WHY - WHY ANALYSIS :		RESULT :	-				After			/HAT	K/	AIZEN SU		aily		
ROOT CAUSE :No poka	why2:- Assembly rework Why3:- No arresting me assembly process.	c for gear shaft OD o/s		In Proce				1					·	tion			
DECISTRATION NO. 8 DATE : 27 02 2015	ROOT CAUSE :No poka			11111000	<u> </u>												
REGISTRATION NO. & DATE: 27.03.2016	REGISTRATION NO. & DATE : 27.03.2016										COORE & DIANIFOR HODIZONITAL DEDICAMENT						
REGISTERED BY :- Mohan kate SCOPE & PLAN FOR HORIZONTAL DEPLOYM SR. CELL TARGET RESPONSIBILITYSTA:	REGISTERED BY :- Mohai								SCC SR.	SR. CELL TARGET RESPONSIBILITYSTAT							
MANAGER'S SIGN :- Sunil Kinkar O1 A238, 25.04 Nitin Sutar	MANAGER'S SIGN :- Suni									A23	38,	25.04		Inproc			